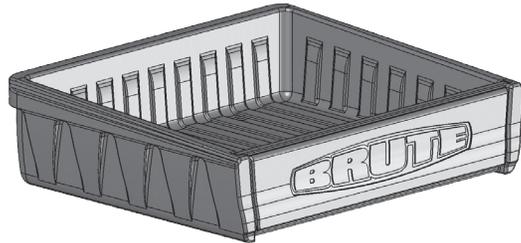


04/13/07

**READ THROUGH INSTRUCTIONS BEFORE BEGINNING. DO NOT FULLY TIGHTEN BOLTS UNTIL INSTRUCTED.**



**MODELS G14-G19:**

Cargo Bed: 8406 Strut Kit: 8105-2000 SK

**MODEL G22 (JU0):**

Cargo Bed: 8406 Strut Kit: 8406 SK

**STEP 1: Prepare Car for Installation**



Remove the following:

- top
- rear struts
- bench back cushion
- bag rack assembly (NOTE: save original hardware for later use)

**STEP 2: Install Seat Back Supports**



Use the original hardware from the bag rack assembly (removed in step 1).

1) Install Seat Back Supports.

NOTE: Use original hardware from the bag rack assembly removal.

2) Replace motor access cover.

**DO NOT FULLY TIGHTEN BOLTS**

**STEP 3: Install Seat Back Supports**



1/4" Flat Washer  
1/4" x 1-3/4" HEX Bolt  
(2 x Both Sides)

Align the holes in factory seat back cushion with the holes in aluminum seat back supports and install with appropriate hardware.

**FULLY TIGHTEN SEAT BACK BOLTS**

**STEP 4: Mount Cargo Bed Base**



**Cargo Bed H-frame**

NOTE: When attaching H-frame to seat back supports, make sure to use the end of H-frame that extends furthest past the cross bars and has a hole located 1/2 inch from end.

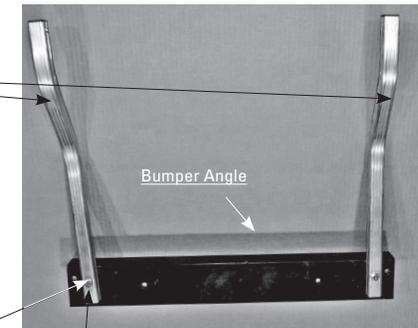
5/16 x 2-3/4 Hex Bolt  
5/16 Washer  
3/8" Plastic Spacer  
5/16 Washer  
5/16 Nyloc Nut  
(Both Sides)

**DO NOT FULLY TIGHTEN**

**STEP 5: Attach Cargo Bed Upright Supports**

**Cargo Bed Supports**

Mount on second hole from each outside edge of Bumper angle, making sure that the curve faces away from bumper angle.



1/4" x 1-3/4" Hex Bolt  
1/4" Flat Washer (front)  
1/4" Flat Washer (rear)  
1/4" Nyloc Nut  
(Both Sides)

Attach the cargo bed upright supports to the second hole from each outside edge of the Bumper Angle. Make sure the curved part of the supports face away from the Bumper Channel. Hand-tighten hardware only.

**DO NOT FULLY TIGHTEN**

04/13/07

**READ THROUGH INSTRUCTIONS BEFORE BEGINNING. DO NOT FULLY TIGHTEN BOLTS UNTIL INSTRUCTED.**

### STEP 6: Attach Upright Supports to Cargo Bed H-frame

#### FULLY TIGHTEN SEAT BACK SUPPORT BOLTS ONLY



**1)** Rest the Bumper Angle/Cargo Bed Upright Support Assembly on top of the bumper.

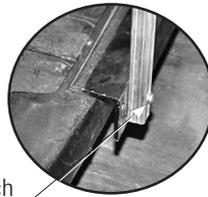


**2)** Attach each Upright Support to the Cargo Bed H-frame.

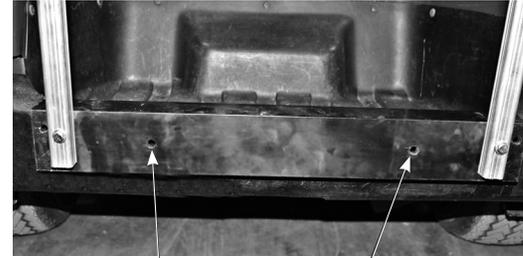
**3) FULLY TIGHTEN BOLTS** that attach Upright Supports to the Bumper Angle.

1/4" x 2 1/2" HEX Bolt  
1/4" Flat Washer (front)  
1/4" Flat Washer (back)  
1/4" Nyloc Nut  
(Both Sides)

**DO NOT FULLY TIGHTEN**



### STEP 7: Mount Bumper Angle to Car Bumper



**1)** Center Bumper Angle on car bumper. Using one of the two holes in the center of the Bumper Angle as a guide, use a 5/16" drill bit and drill completely thru the bumper. Install mounting hardware. Repeat for other remaining hole.



1/4" x 3-1/2" PHP Bolt (Pan Head Phillips)  
1/4" Flat Washer (angle side)  
2" Plate Washer (inside bumper)  
1/4" Flat Washer (bumper side)  
1/4" Nyloc Nut  
(Both Sides)

**FULLY TIGHTEN ALL LOOSE BOLTS  
(INCLUDING ALL PREVIOUS STEPS, ESPECIALLY STEPS 2 & 4)**

### STEP 8: Reinstall Factory Top

**IF YOU ARE NOT REINSTALLING THE FACTORY TOP, SKIP TO STEP 8.**



**YAM G22 (JU0):  
8406 SK**

**1)** Mount rear struts to Seat Back Supports.

NOTE: Rear strut kits are NOT included with the cargo bed and must be purchased separately.

1/4" x 2-1/2" HEX Bolt  
1/4" Flat Washer (front)  
1/4" Flat Washer (back)  
1/4" Nyloc Nut  
(2x Both Sides)



**YAM G14-G19:  
8105-2000 SK**

**1)** Mount rear struts to Cargo Bed H-frame.



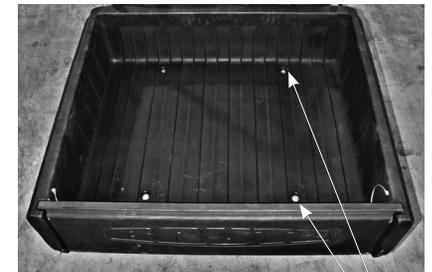
#### G14-19 FACTORY TOP

NOTE: The rear strut will have two holes drilled thru tubing. Use the **SECOND HOLE** from end to mount factory top (hole closest to bend).

**2)** Align factory top with front frame and rear struts. Reinstall top using the original top hardware. Do not fully tighten hardware until all bolts have been installed.

(Use original top hardware)

### STEP 8: Mount Cargo Bed



**1)** Align the four holes in cargo bed with the four holes in the H-frame. Mount cargo bed using stainless steel hardware on top.

5/16" x 3-1/4" SS HEX Bolt  
1" SS Washer (top)  
5/16" Flat Washer (bottom)  
5/16" Nyloc Nut (bottom)  
(2x Both Sides)

**DO NOT FULLY TIGHTEN REAR STRUT BOLTS UNTIL TOP IS INSTALLED**

**FULLY TIGHTEN ALL LOOSE BOLTS**

**FULLY TIGHTEN ALL BOLTS**