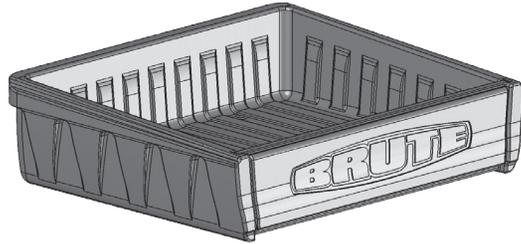


REV 09/27/07

READ THROUGH INSTRUCTIONS BEFORE BEGINNING. DO NOT FULLY TIGHTEN BOLTS UNTIL INSTRUCTED.



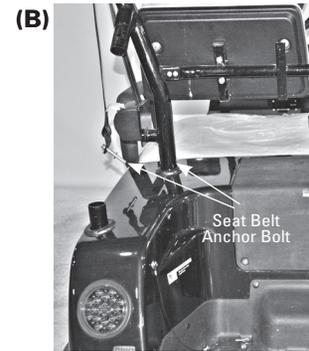
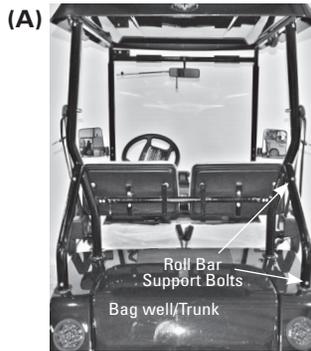
TOMBERLIN E-MERGE 2

Cargo Bed: 84TOM BRUTE Strut Kit: N/A

PROPRIETARY & CONFIDENTIAL

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STEP 1: Prepare Car for Cargo Bed Installation



Use existing holes as guide & drill 5/16" holes up thru bag well floor



STEP 1: Remove the bag well/trunk cover, roll bar supports (Fig. 1 A), and seat belt anchor bolts (Fig. 1 B).

Under the bag well, locate the steel bar running from side-to-side. Find the two existing holes in the bar. Using these holes as a guide, drill a 5/16" hole up thru the plastic floor in the bag well (Fig. 1 C).

STEP 2: Attach Cargo Bed Frame



- 3/8 Nyloc Nut
- 3/8 Washer (outside)
- Cargo Bed Frame
- 3/8 Washer (between roll bar & cargo bed frame)
- Roll Bar
- 3/8 Washer (between seat belt & roll bar)
- 3/8 x 3-3/4 Hex Bolt
- 3/8 Washer (between bolt head & seat belt)
- Seat Belt

DO NOT FULLY TIGHTEN

STEP 3: Attach Cargo Bed Support Legs



- 1/4" x 2-1/2" Hex Bolt
 - 1/4" Flat Washer (front)
 - 1/4" Flat Washer (rear)
 - 1/4" Nyloc Nut (Both Sides)
- Attach the cargo bed support legs to the back of the cargo bed frame cross bar. Hand-tighten hardware only.

DO NOT FULLY TIGHTEN

STEP 4: Mount Cargo Bed Supports to Car



Mount each cargo bed support to the car, using the holes that were drilled in the bagwell floor from STEP 1C.

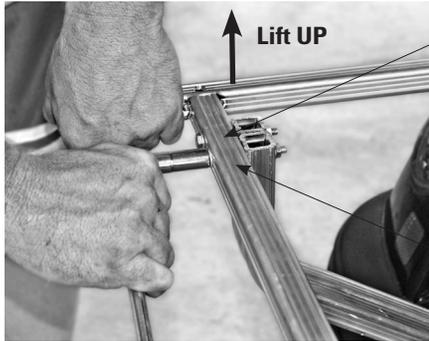
- 1/4" x 2-1/2" HEX Bolt
- 1/4" Flat Washer (front)
- 1/4" Flat Washer (back)
- 1/4" Nyloc Nut (Both Sides)

FULLY TIGHTEN

REV 09/27/07

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STEP 5: Tighten Hardware from Previous Steps



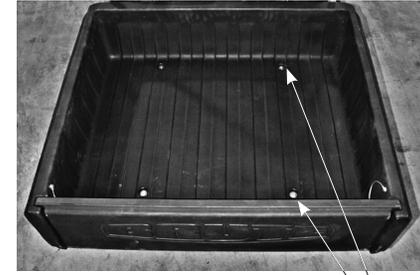
When tightening, lift UP on cargo bed frame to make it flush with the top of the cargo bed support legs.

**FULLY TIGHTEN
CARGO BED
SUPPORT BOLTS (4)
AND CARGO BED
FRAME BOLTS (2).**



Completed cargo bed base assembly

STEP 6: Mount Cargo Bed



Align the four holes in cargo bed with the four holes in the cargo bed frame. Mount cargo bed using stainless steel hardware on top.

5/16" x 3-1/4" SS HEX Bolt
1" SS Washer (top)
5/16" Flat Washer (bottom)
5/16" Nyloc Nut (bottom)
(2x Both Sides)

FULLY TIGHTEN ALL BOLTS



Finished Brute cargo bed assembly