

# LIMO CENTER POD

6-PASSENGER



( E-Z-GO TXT Hip Restraints pictured )

## POD INSTALLATION

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- Step 2** - Seat Back Supports
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### SCALE HARDWARE GUIDE

Supplied hardware has been illustrated at a 1:1 scale for the ability to verify required lengths quickly and easily. Simply place the hardware on top of the illustration to ensure you are using the correct item and measurement.

## INCLUSIONS & REQUIREMENTS



Center Pod



Seat Back Handles



Track Top Struts



Hip Restraints



Deluxe Pod Cushions\*  
( Required )

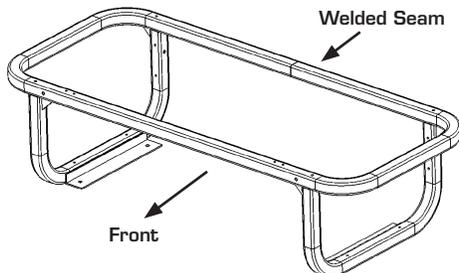
Hip Restraints & Deluxe Pod Cushions available for: Club Car® DS® & Precedent® / E-Z-GO® TXT® / Yamaha® Drive®

# STEP 1

## SIDE ACCENT PANELS

### 1:1 FIND THE FRONT OF THE POD FRAME

Place the front of the Pod forward. The front of the Pod is opposite of the welded seam side.

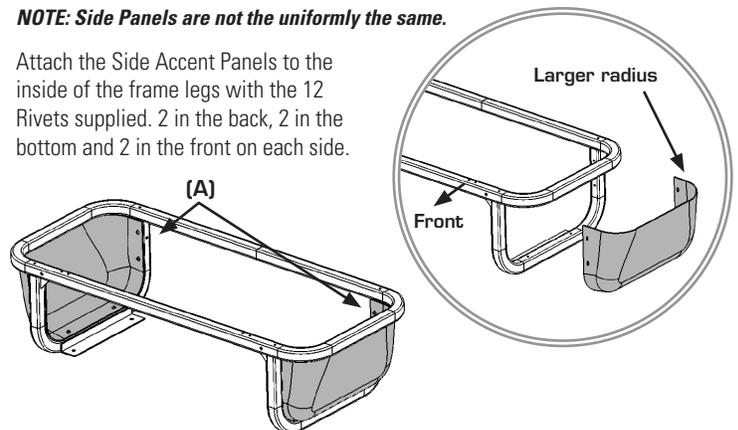


### 1:2 POSITION & ATTACH SIDE ACCENT PANELS

Place the larger panel radius toward the back of the Pod frame.

**NOTE: Side Panels are not the uniformly the same.**

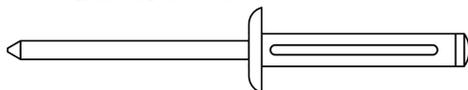
Attach the Side Accent Panels to the inside of the frame legs with the 12 Rivets supplied. 2 in the back, 2 in the bottom and 2 in the front on each side.



### HARDWARE - SCALE 1:1

(A) x12

HW BAG: POD UNIV ASY HW



3/16" X 1-1/8" Rivets

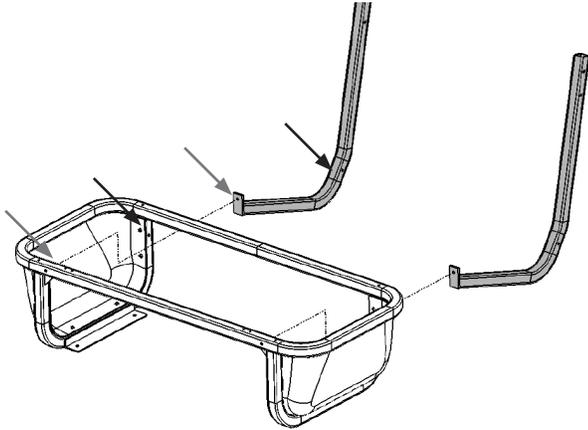
\*Sold Separately

# STEP 2

## SEAT BACK SUPPORTS

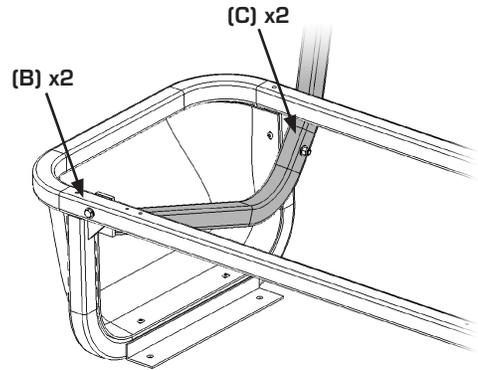
### 2:1 POSITION SEAT BACK SUPPORTS

Insert the Seat Back Supports under the back side of the Pod assembly. Line up the holes as shown.



### 2:2 FASTEN SEAT BACK SUPPORTS

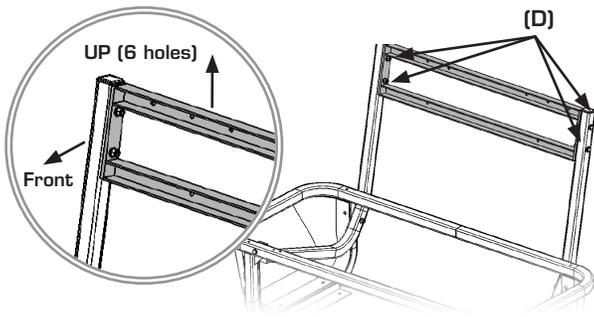
Attach the Seat Back Supports to the Pod Frame with the fasteners as shown.  
**NOTE: Do not tighten completely until indicated.**



### 2:3 INSTALL SEAT BACK CROSS BAR

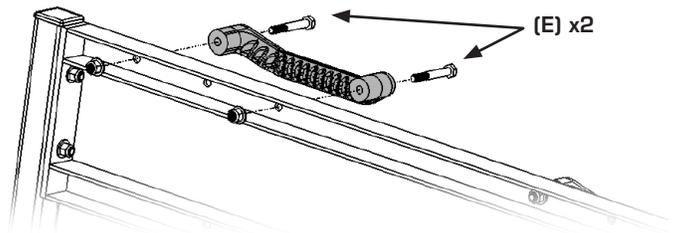
Place the Seat Back Cross Bar in between the Seat Back Supports with the 6 holes in the Cross Bar on top and attach with the fasteners as shown.

**At this time, tighten all fasteners in Steps 2:2 & 2:3.**



### 2:4 ATTACH HAND HOLDS

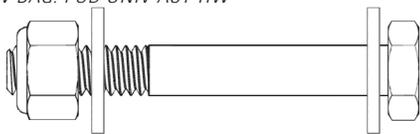
Attach 2 Hand Holds to the back of the cross bar as shown.



#### HARDWARE - SCALE 1:1

HW BAG: POD UNIV ASY HW

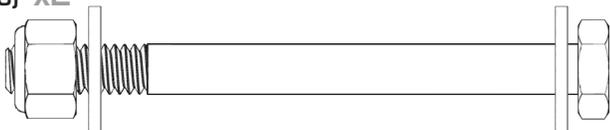
(B) x2



1/4" X 2" Hex Head Bolt - 1/4" Flat Washer (x2) - 1/4" Nyloc Nut

(C) x2

HW BAG: POD UNIV ASY HW

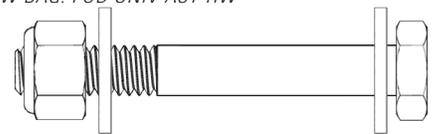


1/4" X 3" Hex Head Bolt - 1/4" Flat Washer (x2) - 1/4" Nyloc Nut

#### HARDWARE - SCALE 1:1

HW BAG: POD UNIV ASY HW

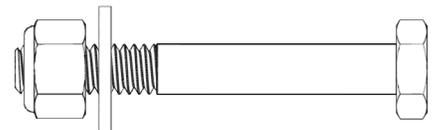
(D) x4



1/4" X 2" Hex Head Bolt - 1/4" Flat Washer (x2) - 1/4" Nyloc Nut

(E) x4

HW BAG: POD UNIV ASY HW



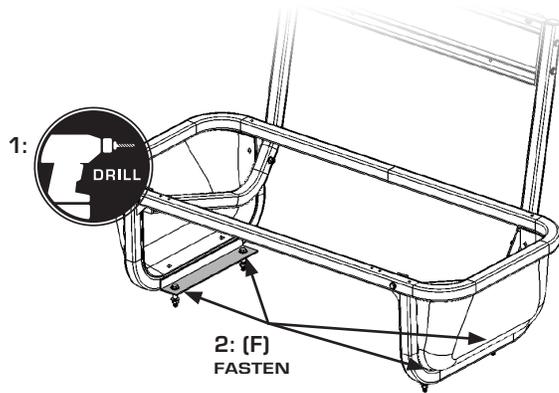
1/4" X 2" Hex Head Bolt - 1/4" Flat Washer (x1) - 1/4" Nyloc Nut

# STEP 3

## POD FRAME AND CARGO BUCKET

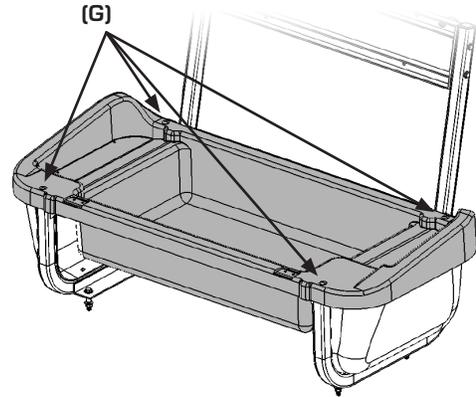
### 3:1 FASTEN POD FRAME TO STRETCHED CAR

Evenly position the assembly on the floor of the stretched car. (The position will differ from model to model.) Then transfer the 4 holes at the bottom into the floor of the car with a drill, and bolt the assembly with the fasteners shown.



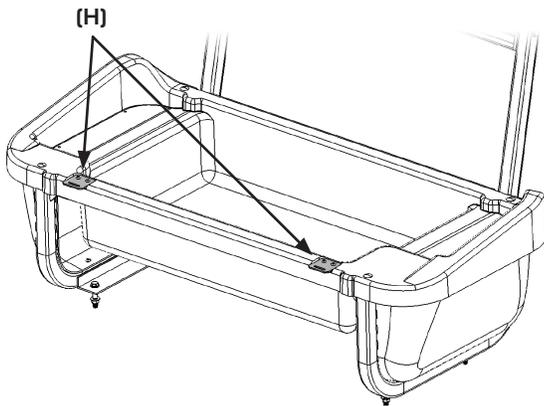
### 3:2 INSTALL CARGO BUCKET

Slide the Cargo Bucket down into place. Be sure to keep the square cut-outs towards the front of the Pod Frame and fasten with push rivets as shown.



### 3:3 RIVET CARGO BUCKET TO FRAME

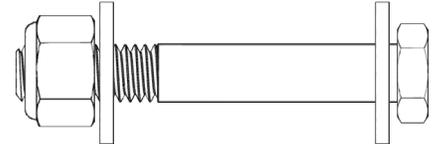
Align the flat Hinge Plates with the holes in the Pod Frame between the cut-outs and rivet them in place.



#### HARDWARE - SCALE 1:1

HW BAG: POD UNIV ASY HW

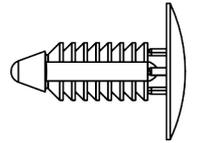
(F) x4



5/16" X 2" Hex Head Bolt - 5/16" Flat Washer (x2) - 5/16" Nyloc Nut

(G) x4

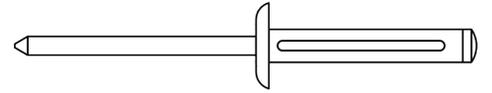
HW BAG: POD UNIV ASY HW



1/4" X 3/4" Plastic Push Rivet

(H) x4

HW BAG: POD LOWER HW



3/16" X 1-1/8" Rivets

# STEP 4

## CANOPY STRUTS

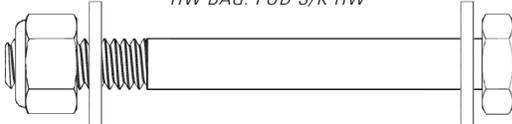
### 4:1 INSTALL POD STRUTS TO CANOPY RAIL

Align the Pod Struts to the outside of the Seat Back Supports, adjust them up or down until the hole at the top of the strut is at a good point to attach it to the Canopy Rail. Once in position, temporarily clamp the rail at the locations shown and transfer the holes into the Canopy Rails with a drill and fasten with specified hardware.

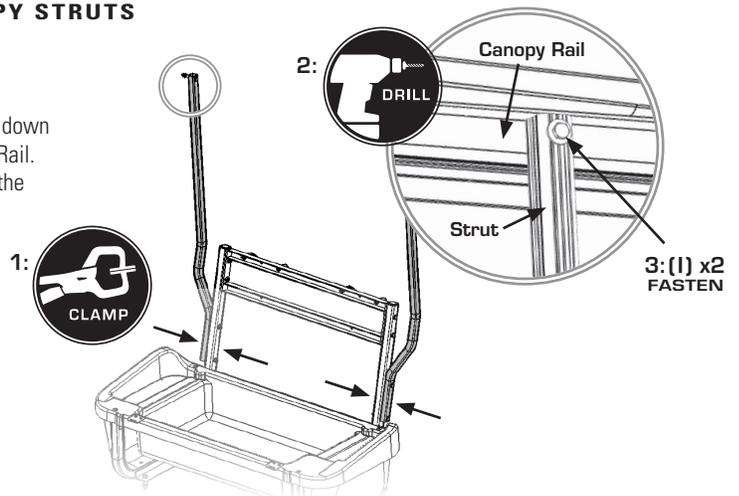
#### HARDWARE - SCALE 1:1

HW BAG: POD S/K HW

(I) x2



1/4" X 2-1/2" Hex Head Bolt - 1/4" Flat Washer (x2) - 1/4" Nyloc Nut

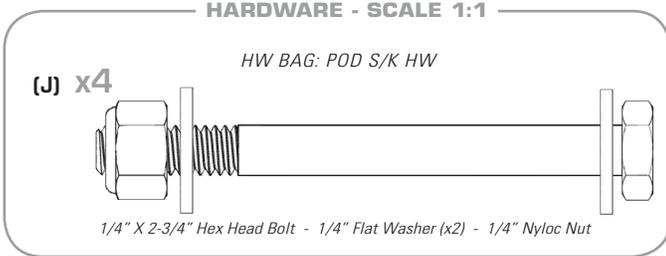
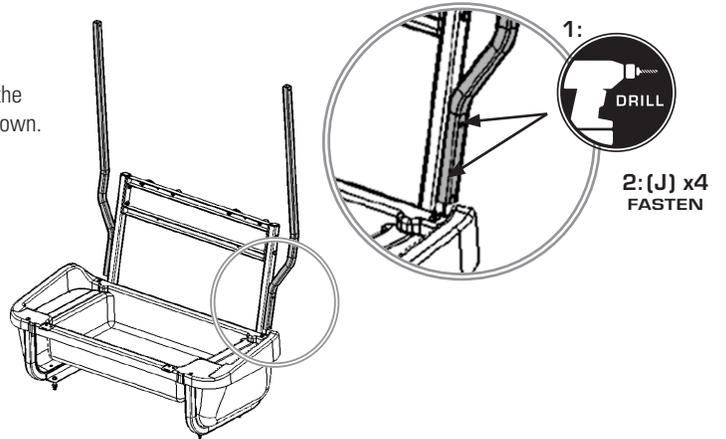


# STEP 4 (CONTINUED)

## CANOPY STRUTS

### 4:2 FASTEN POD STRUTS

With the Struts aligned and clamped to the Seat Back Supports, transfer the holes in the Struts into the Seat Back Supports with a drill. Attach the Struts with the fasteners shown.

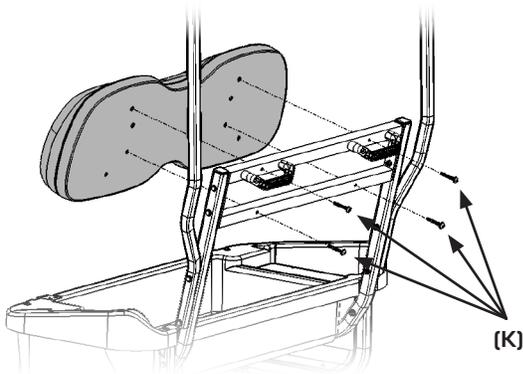


# STEP 5

## CUSHIONS

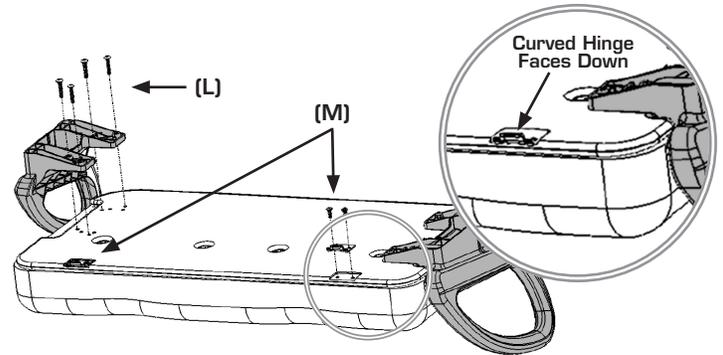
### 5:1 ATTACH SEAT BACK CUSHION

Attach the Seat Back Cushion into place with the fasteners shown.



### 5:2 INSTALL SEAT CUSHION HIP RESTRAINTS

Assemble the Seat Bottom Cushion and components as shown.



( E-Z-GO TXT Hip Restraints pictured )

### 5:3 FIT SEAT TO POD FRAME

Align seat bottom hinge plates with Pod Hinge Plates and lay the seat in place. Installation of the Pod is now completed.

